

Job #: 640
Project: Bear Paws
Type: R22 / R44

Approval: SH05-17
Drawing List: DCL640, DCL640-2

Fabrication and Assembly Drawing(s)	Description
64010	Bear Paw Assembly
64020	Bear Paw Fabrication
64021	Part Fabrication
64011	Bear Paw Assembly
64025	Bear Paw Fabrication
64026	Part Fabrication

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u> ✓
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓
Drawings revision levels match Document Control List:	<u>Y</u> ✓
Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> ✓
Release tags associated with all fabricated parts are attached:	<u>Y</u> ✓
All mounting hardware and supplies are included:	<u>Y</u> ✓

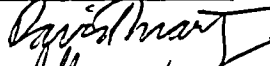


List all non-conformities raised: _____

Inspector Signature: Jeff Clarke. Date: June 28/07

Drawing: 64010 Revision 1
Assembly: 64010-01
Batch Quantity: 12 pairs (6 installations)

Qty	Part #	Description	Material	P.O./W.O.	Checked
12	64010-01	Paw Assembly			
12	64020-01	Left Paw	0.125 Sheet, 6061-T6 Aluminum	7025	
12	64020-02	Right Paw	0.125 Sheet, 6061-T6 Aluminum	7025	
12	64021-01	Strap	¼ x ¾ Flat Bar, 6061-T6 Aluminum	7030	
24	64021-02	Forward Spacer	1.0 Rnd. Bar, 6061-T6 Aluminum	941020	
24	64021-03	Aft Spacer	1.0 Rnd. Bar, 6061-T6 Aluminum	941020	

Note: Parts are prepared in accordance with drawing 64010, but the strap is installed by the customer using their own rivets.

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	ER4043 Rod		
Painting	64010			
Final Inspection	64010			

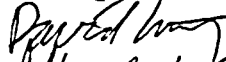


Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 64011 Revision 0
Assembly: 64011-01
Batch Quantity: 6 pairs (3 installations)

Qty	Part #	Description	Material	P.O./W.O.	Checked
6	64010-01	Paw Assembly			
6	64020-01	Left Paw	0.125 Sheet, 6061-T6 Aluminum	7025	
6	64020-02	Right Paw	0.125 Sheet, 6061-T6 Aluminum	7025	
6	64021-01	Strap	1/4 x 3/4 Flat Bar, 6061-T6 Aluminum	7030	
12	64021-02	Forward Spacer	1.0 Rnd. Bar, 6061-T6 Aluminum	941020	
12	64021-03	Aft Spacer	1.0 Rnd. Bar, 6061-T6 Aluminum	941020	

Note: Parts are prepared in accordance with drawing 64011, but the strap is installed by the customer using their own rivets.

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	ER4043 Rod		
Painting				
Final Inspection				

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Bear Paw Set (4 Paws, 2 Straps, Hardware) Part #: 64001-01
Approval #: SH05-17 Serial #: N/A
WO #: 2007-15 Quantity: 1
Eligibility: Robinson R44 Work Status: Manufactured
Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

June 29/07
Date

Jeff Clarke
Inspector's Signature

AERO Design Ltd.
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Calgary, AB, T2E 6R7

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TCCA 24-0078
AMF # 73-04

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Approval #: SH05-17 Serial #: N/A
WO #: 2007-15 Quantity: 1
Eligibility: Robinson R44 Work Status: Manufactured
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AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Bear Paw Set (4 Paws, 2 Straps, Hardware) Part #: 64002-01

Approval #: SH05-17 Serial #: N/A

WO #: 2007-15 Quantity: 1

Eligibility: Robinson R22 Work Status: Manufactured

Remarks: _____

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June 25/07
Date

Jeff Clarke
Inspector's Signature

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AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Bear Paw Set (4 Paws, 2 Straps, Hardware) Part #: 64002-01

Approval #: SH05-17 Serial #: N/A

WO #: 2007-15 Quantity: 1

Eligibility: Robinson R22 Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

June 28/07
Date

Jeff Clarke
Inspector's Signature

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Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Bear Paw Set (4 Paws, 2 Straps, Hardware) Part #: 64002-01

Approval #: SH05-17 Serial #: N/A

WO #: 2007-15 Quantity: 1

Eligibility: Robinson R22 Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

June 29/07
Date

Jeff Clarke
Inspector's Signature

PACKING SLIP

13 April, 2006

Address:

E & B Helicopters
 PO Box 1000
 Campbell River, BC
 V9W 6Y4

Attention:

Ed Wilcock

Reference: Your Purchase Order:

Quantity Ordered	Quantity Shipped	Description	Part Number
2	2	R44 Bear Paw Installation	
2	2	Left Hand Paw	64020-01
2	2	Right Hand Paw	64020-02
2	2	Strap	64021-01
1	1	Hardware bag with the following:	
4✓✓	4✓✓✓	Forward Spacer (thin)	64021-02
4✓✓	4✓✓✓	Aft Spacer (thick)	64021-03
4✓✓	4✓✓✓	Bolt	AN4-36A
8✓✓	8✓✓✓	Washer	AN970-4
8✓✓	16✓✓✓	Washer	AN960-416
4✓✓	4✓✓✓	Nut	MS21044N4
2	2	Bolt	AN3-7A
2✓✓	2✓✓✓	Bolt	AN3-10A
4✓✓	8✓✓✓	Washer	AN960-10
2✓✓	2✓✓✓	Nut	MS21044N3
1	1	Supplemental Type Certificate	SH05-17
1	1	Document Control List	DCL640
1	1	Instructions for Continued Airworthiness	ICA640.90
1	1	Installation drawing	64001

Wo 2007-15

Wo 2007-15

6029

7036

6016

6016

7036

6071

6043

6016

PACKING SLIP

13 April, 2006

Address:

E & B Helicopters
PO Box 1000
Campbell River, BC
V9W 6Y4

Attention:

Ed Wilcock

Reference: Your Purchase Order:

Quantity Ordered	Quantity Shipped	Description	Part Number
2	2	R22 Bear Paw Installation	
2	2	Left Hand Paw	64025-01
2	2	Right Hand Paw	64025-02
2	2	Strap	64026-01
1	1	Hardware bag with the following:	
4	4	Forward Spacer (thin)	64026-02
4	4	Aft Spacer (thick)	64026-03
4	4	Bolt	AN4-27A
8	16	Washer	AN960-416
4	4	Nut	MS21044N4
2	2	Bolt	AN3-7A
2	2	Bolt	AN3-10A
4	8	Washer	AN960-10
2	2	Nut	MS21044N3
1	1	Supplemental Type Certificate	SH05-17
1	1	Document Control List	DCL640-2
1	1	Instructions for Continued Airworthiness	ICA640.91
1	1	Installation drawing	64002

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Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Spacer Part #: 64021-02

Approval #: SH05-17 Serial #: N/A

WO #: 2007-15 Quantity: 4

Eligibility: Robinson R44 Work Status: Manufactured

Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

June 29/07
Date

[Signature]
Inspector's Signature

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2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Spacer Part #: 64021-03

Approval #: SH05-17 Serial #: N/A

WO #: 2007-15 Quantity: 4

Eligibility: Robinson R44 Work Status: Manufactured

Remarks: _____

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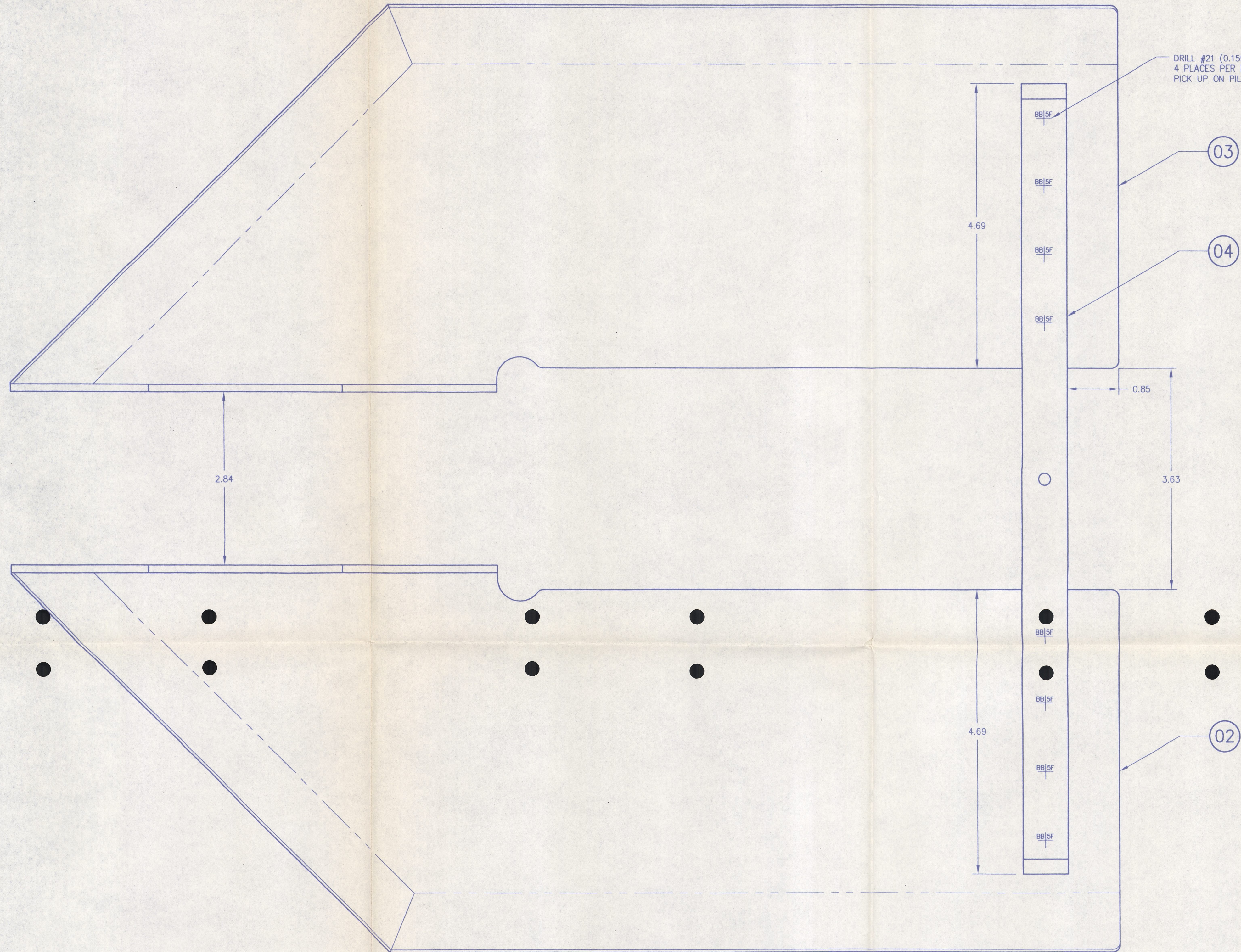
June 29/07
Date

[Signature]
Inspector's Signature

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REV.	DESCRIPTION OF CHAIGE	INITIALS	DATE
0	INITIAL ISSUE		
1	SINGLE ASSEMBLY INSTEAD OF LFT AND RIGHT	BJC	FEB 7/06

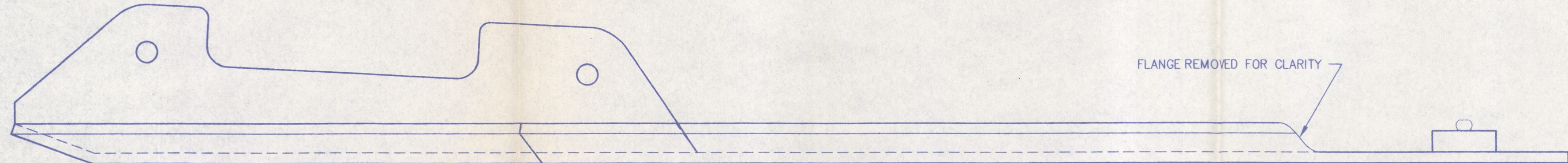
DRILL #21 (0.159)
4 PLACES PER PAW
PICK UP ON PILOT HOLES IN STRAP



- NOTES:
- REMOVE ALL BURRS AND SHARP EDGES.
 - ALL ALUMINUM PARTS TO BE THOROUGHLY DEGREASED, ALODINED, PRIMED AND PAINTED FLAT BLACK.

1	64021-01	04	STRAP	6061-T6 ALUMINUM	QQ-A-200/8	0.75 X 0.25 BAR
1	64020-02	03	RIGHT PAW	6061-T6 ALUMINUM	QQ-A-250/11	0.125" SHEET
1	64020-01	02	LEFT PAW	6061-T6 ALUMINUM	QQ-A-250/11	0.125" SHEET
	64010-01	01	PAW ASSEMBLY			
QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

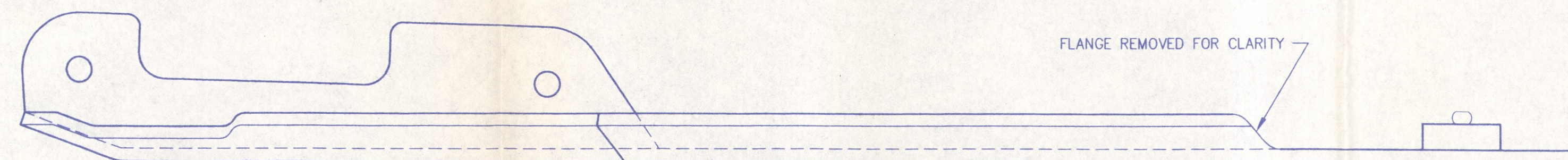
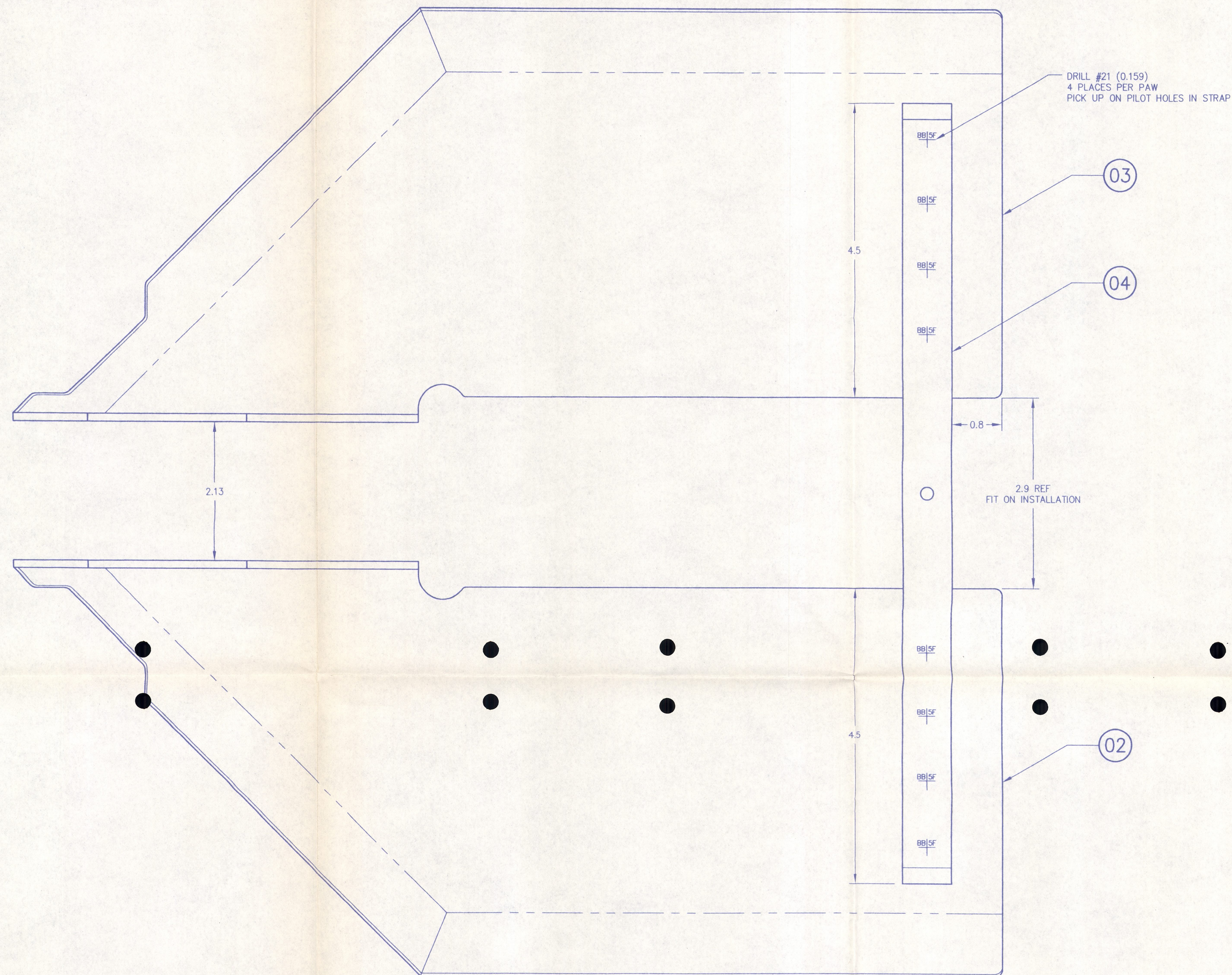
LIST OF MATERIALS



01 PAW ASSEMBLY

BASIC CODE REF. NAS 523	DASH NO. FOR DIAMETER N=MFD. HEAD NEAR SIDE F=MFD. HEAD FAR SIDE	APPROVALS DRAWN: JEFF CLARKE CHECKED: E. BURGON	DATE 16 FEB 2005
C=COUNTERSUNK D=DIMPLE DIGIT=# OF SHEETS TO BE DIMPLED	DASH NO. FOR LENGTH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1	
BASIC CODES: BJ=MS20470AD BB=MS20426AD ARN=CR3213 ARM=CR3212		+ INSTALL NEW RIVET + REMOVE/REPLACE RIVET - EXISTING RIVET	
AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net			
ROBINSON R44 BEAR PAWS INSTALLATION PAW ASSEMBLY			
SCALE 1 : 1	DWG. SIZE A1	DWG. NO. 64010	REV. 1
SHEET 1 OF 1			

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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



01 PAW ASSEMBLY

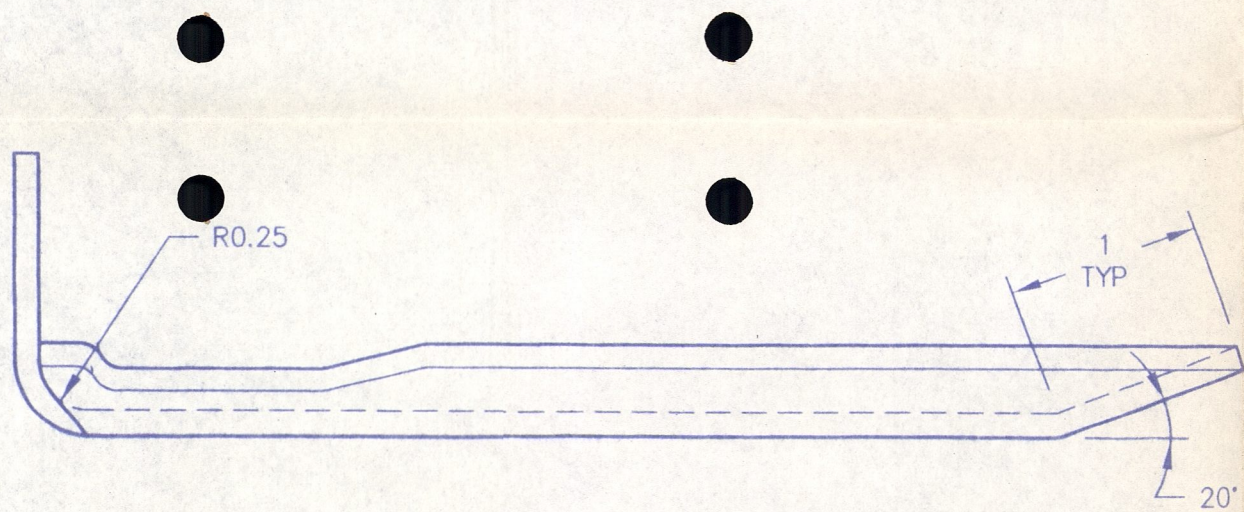
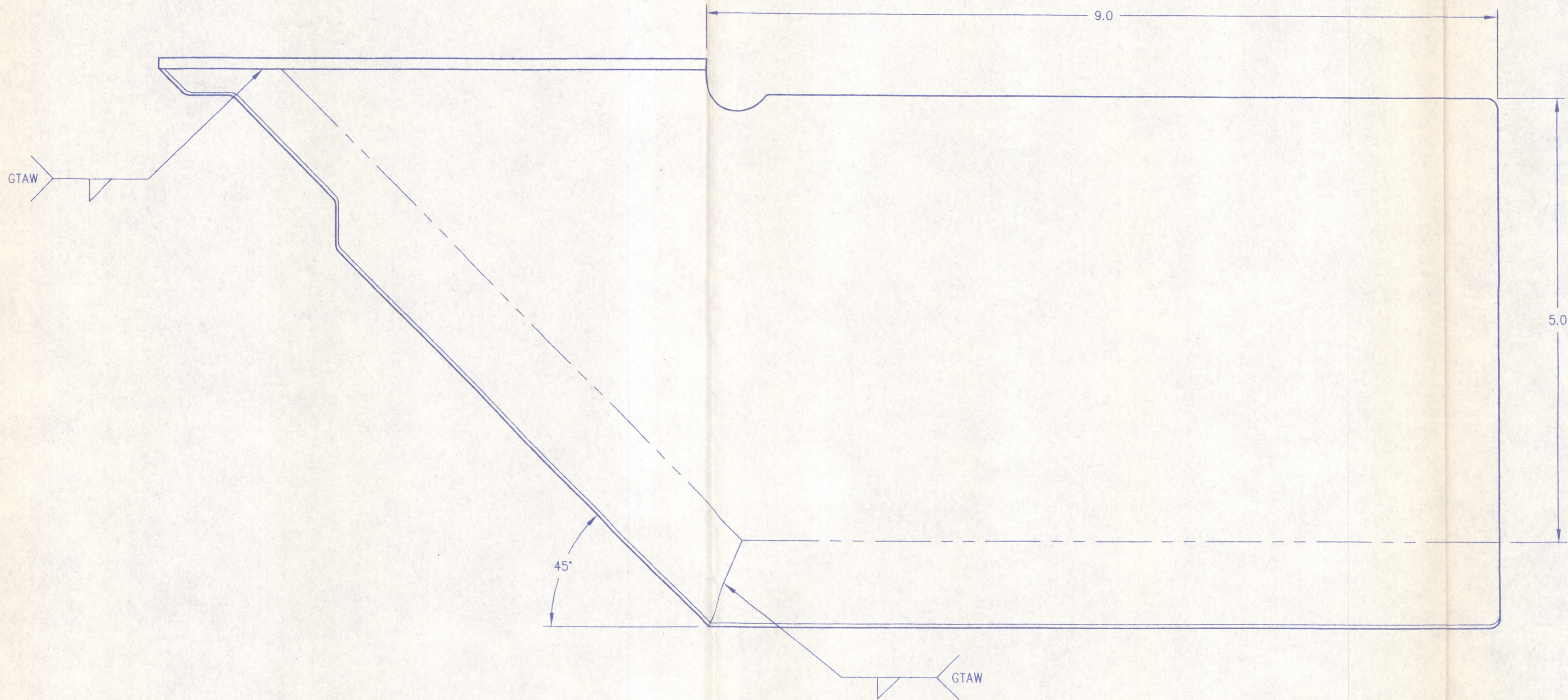
- NOTES:
1. REMOVE ALL BURRS AND SHARP EDGES.
 2. ALL ALUMINUM PARTS TO BE THOROUGHLY DEGREASED, ALODINED, PRIMED AND PAINTED FLAT BLACK.

1	64026-01	04	STRAP	6061-T6 ALUMINUM	QQ-A-200/8	0.75 X 0.25 BAR
1	64025-02	03	RIGHT PAW	6061-T6 ALUMINUM	QQ-A-250/11	0.125" SHEET
1	64025-01	02	LEFT PAW	6061-T6 ALUMINUM	QQ-A-250/11	0.125" SHEET
	64011-01	01	PAW ASSEMBLY			
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					

BASIC CODE REF. NAS 523		DASH NO. FOR DIAMETER N=MFD. HEAD NEAR SIDE F=MFD. HEAD FAR SIDE		APPROVALS		DATE		AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net			
C=COUNTERSUNK D=DIMPLE DIGIT=# OF SHEETS TO BE DIMPLED		DASH NO. FOR LENGTH		DRAWN: JEFF CLARKE		19 JAN 2006					
BASIC CODES: BJ=MS20470AD BB=MS20426AD ARN=CR3213 ARM=CR3212		<div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> <div>+</div> 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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



01 LEFT PAW
02 RIGHT PAW

LEFT BEND FLANGES UP, RIGHT BEND FLANGES DOWN
LEFT PAW SHOWN
USE FLAT PATTERN ON SHEET 2

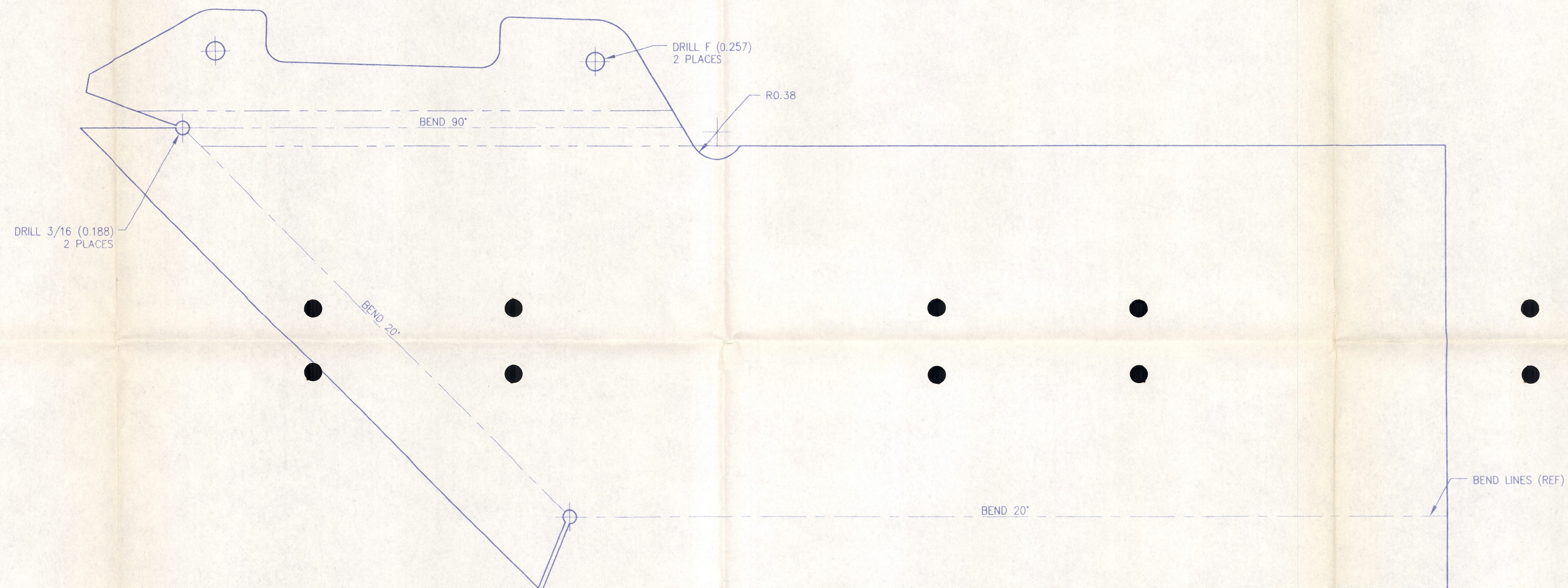
NOTES:

- REMOVE ALL BURRS AND SHARP EDGES.
- WELDING OF 6061 ALUMINUM TO BE COMPLETED BY GTAW METHOD TO AMS 2685C. WELDING ROD SHALL CONFORM TO ANSI/AWS ER4043.

64025-02		02	RIGHT PAW	6061-T6 ALUMINUM		QQ-A-250/11		0.125" SHEET	
64025-01		01	LEFT PAW	6061-T6 ALUMINUM		QQ-A-250/11		0.125" SHEET	
PART NO.		ITEM	DESCRIPTION		MATERIAL		MATERIAL SPEC		STOCK SIZE
QTY		LIST OF MATERIALS							
<div>APPROVALS</div> <div>DRAWN: JEFF CLARKE</div> <div>CHECKED: E. BURGAIN</div>			DATE		<div>AERO DESIGN LTD.</div> <div>CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M</div> <div>2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7</div> <div>tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net</div>				
			12 MAY 2005						
			<div>UNLESS OTHERWISE SPECIFIED</div> <div>DIMENSIONS ARE IN INCHES.</div> <div>TOLERANCES ON:</div> <div>DECIMALS ANGLES</div> <div>X.XXX ±0.010 ±1/2"</div> <div>X.XX ±0.03</div> <div>X.X ±0.1</div>			<div>ROBINSON R22</div> <div>BEAR PAWS INSTALLATION</div> <div>PAW FABRICATION</div>			
SCALE 1 : 1		DWG. SIZE				DWG. NO.		REV.	
SHEET 1 OF 2		A1	64025		0				

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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	EXTRA MARKINGS REMOVED FROM DRAWING	BJC	FEB 7/06



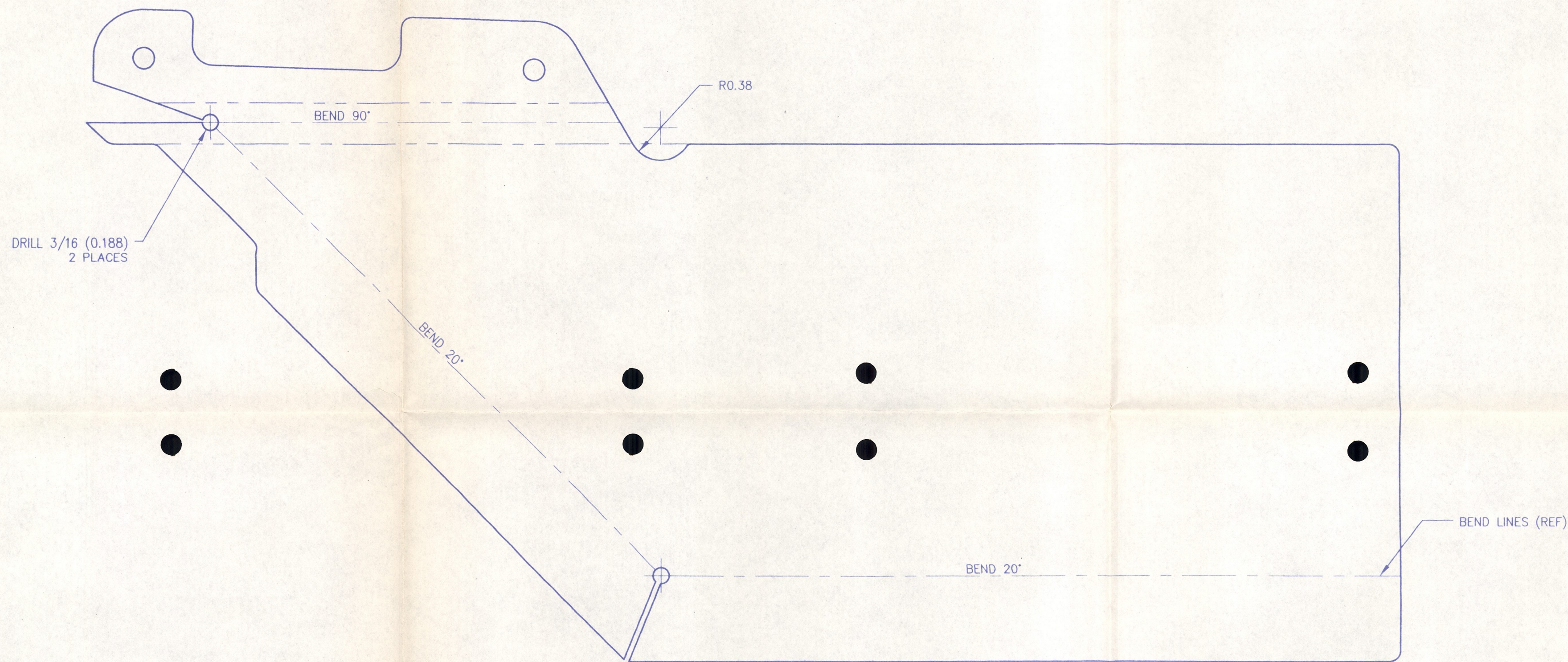
FLAT PATTERN
USE DRAWING AS TEMPLATE FOR FABRICATION

64020-02	02	INBOARD PAW	6061-T6 ALUMINUM	QQ-A-250/11	0.125" SHEET
64020-01	01	OUTBOARD PAW	6061-T6 ALUMINUM	QQ-A-250/11	0.125" SHEET
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

LIST OF MATERIALS					
APPROVALS		DATE			
DRAWN: JEFF CLARKE		14 FEB 2005			
CHECKED: E. BURGOIN					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1		AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net			
		ROBINSON R44 BEAR PAWS INSTALLATION PAW FABRICATION			
SCALE 1 : 1		DWG. SIZE	DWG. NO.	REV.	
SHEET 2 OF 2		A1	64020	1	

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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



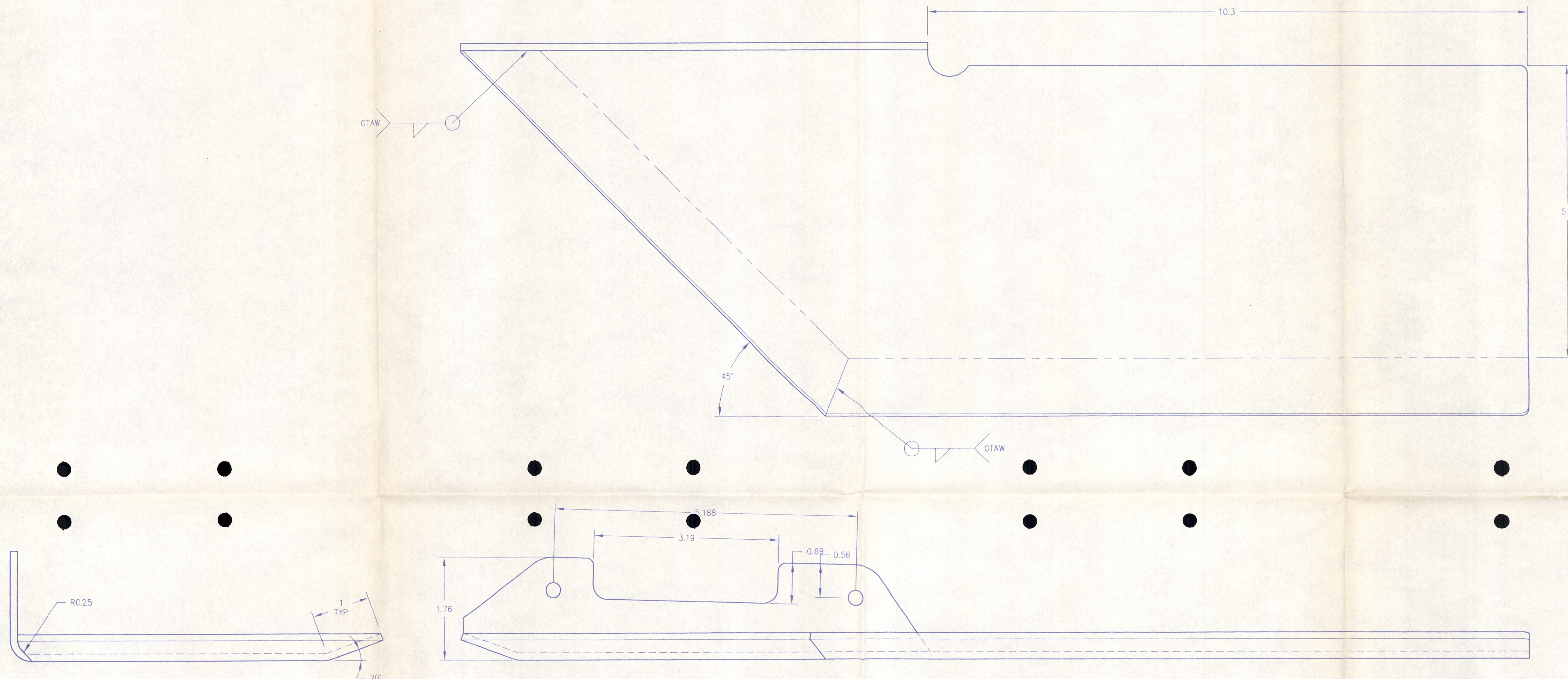
FLAT PATTERN
USE DRAWING AS TEMPLATE FOR FABRICATION

64020-02	02	INBOARD PAW	6061-T6 ALUMINUM	QQ-A-250/11	0.125" SHEET
64020-01	01	OUTBOARD PAW	6061-T6 ALUMINUM	QQ-A-250/11	0.125" SHEET
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

QTY LIST OF MATERIALS

	APPROVALS		DATE		AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net			
	DRAWN:	JEFF CLARKE	12 MAY 2005					
	CHECKED:	E. BURGOIN						
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1				ROBINSON R22 BEAR PAWS INSTALLATION PAW FABRICATION			
	SCALE 1 : 1							
SHEET 2 OF 2				A1	64025	0		

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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	PARTS CHANGED LEFT AND RIGHT USING SINGLE BLANK	BJC	FEB 7/06



01 LEFT PAW
02 RIGHT PAW
LEFT BEND FLANGES UP, RIGHT BEND FLANGES DOWN
USE FLAT PATTERN ON SHEET 2

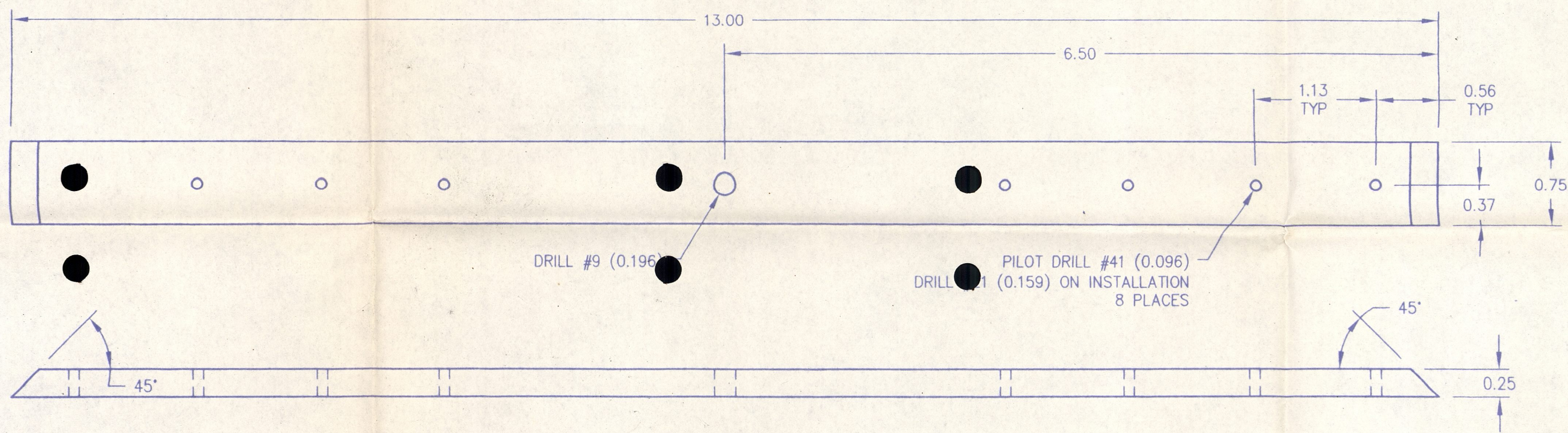
- NOTES:
1. REMOVE ALL BURRS AND SHARP EDGES.
 2. WELDING OF 6061 ALUMINUM TO BE COMPLETED BY GTAW METHOD TO AMS 2685C. WELDING ROD SHALL CONFORM TO ANSI/AWS ER4043.

64020-02		02	RIGHT PAW	6061-T6 ALUMINUM		QQ-A-250/11		0.125" SHEET				
64020-01		01	LEFT PAW	6061-T6 ALUMINUM		QQ-A-250/11		0.125" SHEET				
PART NO.		ITEM	DESCRIPTION		MATERIAL		MATERIAL SPEC		STOCK SIZE			
QTY			LIST OF MATERIALS									
			APPROVALS		DATE		<div>AERO DESIGN LTD.</div> <div>CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net</div>					
			DRAWN: JEFF CLARKE		14 FEB 2005							
			CHECKED: E. BURGAIN									
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1			ROBINSON R44 BEAR PAWS INSTALLATION PAW FABRICATION						
						SCALE 1 : 1		DWG. SIZE	DWG. NO.		REV.	
						SHEET 1 OF 2		A1		64020		1

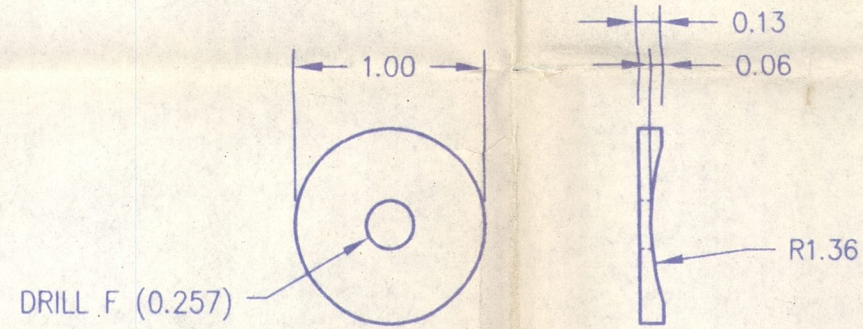
E:\16_003\100_640\ACAD\64020_1.dwg Wed Mar 29 14:34:50 2006 BY BJC

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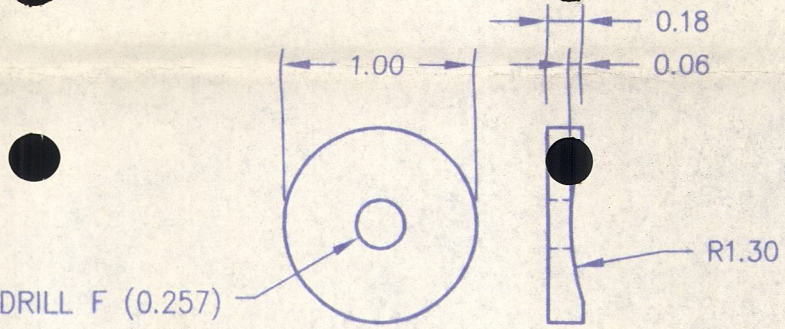
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



01 STRAP



02 FWD SPACER



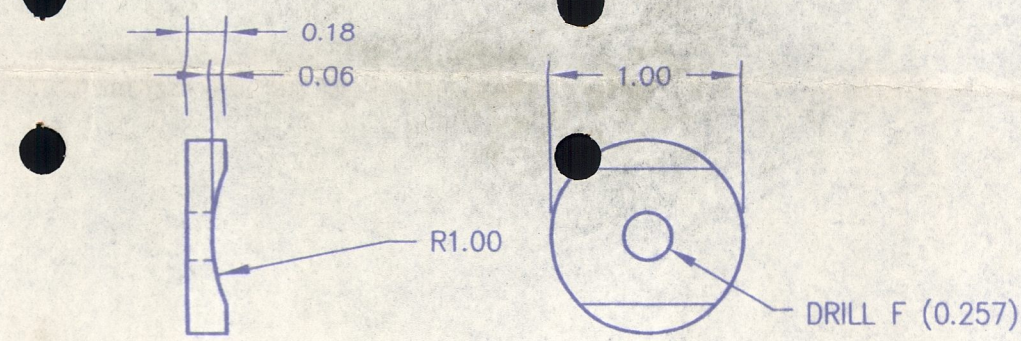
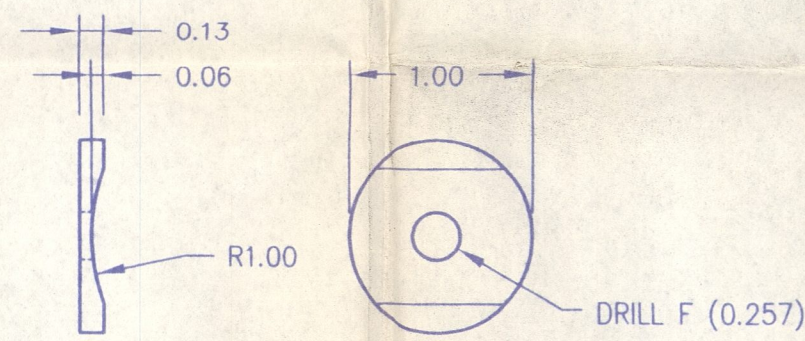
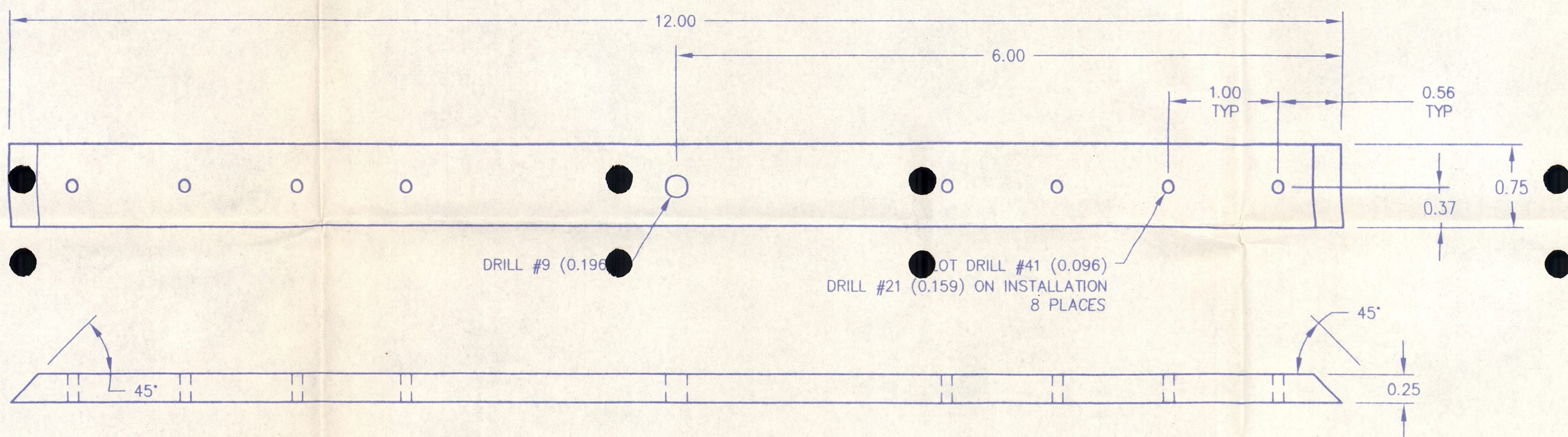
03 AFT SPACER

941020
941020
7030

64021-03	03	AFT SPACER	6061-T6 ALUMINUM	QQ-A-200/8	1.0 DIA RND. BAR
64021-02	02	FWD SPACER	6061-T6 ALUMINUM	QQ-A-200/8	1.0 DIA RND. BAR
64021-01	01	STRAP	6061-T6 ALUMINUM	QQ-A-200/8	0.25 X 0.75 BAR
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY LIST OF MATERIALS					
APPROVALS		DATE	AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net		
DRAWN: JEFF CLARKE		14 FEB 2005			
CHECKED: E. BURGOIN					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1			ROBINSON R44 BEAR PAWS INSTALLATION PARTS FABRICATION		
SCALE 1 : 1		DWG. SIZE	DWG. NO.	REV.	
SHEET 1 OF 1		A1	64021	0	

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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



94020
94020
7030

64026-03	03	AFT SPACER	6061-T6 ALUMINUM	QQ-A-200/8	1.0 DIA RND. BAR
64026-02	02	FWD SPACER	6061-T6 ALUMINUM	QQ-A-200/8	1.0 DIA RND. BAR
64026-01	01	STRAP	6061-T6 ALUMINUM	QQ-A-200/8	0.25 X 0.75 BAR
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY			LIST OF MATERIALS		
<div>APPROVALS</div> <div>DATE</div> <div>DRAWN: JEFF CLARKE 9 JUNE 2005</div> <div>CHECKED: E. BURGOIN</div> <div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1</div>			AERO DESIGN LTD.		
			CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net		
			ROBINSON R22 BEAR PAWS INSTALLATION PARTS FABRICATION		
			SCALE 1 : 1	DWG. SIZE	DWG. NO.
SHEET 1 OF 1			A1	64026	0